ा १३४० जा जिल्ला प्रमान्त्र साम्राम् वर्षान्त्राम् वर्षान्त्रम् वर्षान्त्राम् अस्ति एक अस्ति । अस्ति वर्षान्त्राम् वर्षान्त्रम् वर्षान्त्रम् वर्षान्त्रम् वर्षान्त्रम् वर्षान्त्रम्

EWT(m)/EMP(w)/T/EMP(t)/ETIL 04187-67 iJF(c) JJ ACC NR: AT6026547 SOURCE CODE: UR/2776/66/000/046/0037/0040 AUTHOR: Gulyayev, A. P.; Zhadan, T. A.; Mal'tseva, V. S. ORG: none TITLE: The effect of titanium on the phase composition of ferritic-austenitic stainless steels SOURCE: Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii. Sbornik trudov, no. 46, 1966. Spetsial nyye stali i splavy (Special steels and alloys), 37-40 TOPIC TAGS: stainless steel, titanium, ferrite, austenite, carbide phase, phase composition, impact strength, hardness, saturation magnetization, quenching, tempering, temperature dependence / OKh18G8N2T stainless steel, OKh18G8N2 steel ABSTRACT: 4The effect of 0.4% Ti on the phase composition and mechanical properties of OKh18G8N2T stainless steel was studied. Steel samples were quenched from 1200°C and aged to temperatures up to 900°C. Impact strength, hardness and saturation magnetization were given as functions of tempering temperature. The addition of titanium did not change these properties. In the 600-700°C range a sharp drop in impact strength. an increase in hardness and a lowering of saturation magnetization occurred. Electrolytic etching and x-ray analysis showed that TiC formed in the titanium containing Card 1/2

L 04187-67	
ACC NR: AT6026547	2
teel. In the steel without titanium, Me ₂₃ C ₆ and σ-phase formed after prolonering. The TiC, Me ₂₃ C ₆ and σ-phase compositions of the two steels were compositions of time and the presence of titanium caused a sharp decree e ₂₃ C ₆ , but increased the amount of σ-phase in some cases. Titanium tied up on necessary to form Me ₂₃ C ₆ and left a greater amount of chromium in solid so required for σ-phase formation. Changes in the quantities of TiC and Me ₂₃ iven as functions of time. The precipitation of TiC proceeded faster than the e ₂₃ C ₆ . The OKh18G8N2 steel with titanium the rate of carbide precipitation constant after about 10 hrs, whereas the amount of Me ₂₃ C ₆ continuously increase he steel without titanium. Orig. art. has: 2 figures, 2 tables. UB CODE: 11/ SUBM DATE: none/ ORIG REF: 002	nged tem- pared afg ease in the car- solution, 3C6 were that of became
Card 2/2 ∠C	

KOPOSOV, Ye.S., kand. med. nauk; GULYAYEV, A.S.

位于国际工程的工程的工程的工程的工程,以上的工程的工程的工程的工程的工程,并不是一个企业,并不是一个企业,并不是一个企业,并不是一个企业,并不是一个企业,并不是

Exclusion of the damaged section of cellophane during hemodialysis in the "artificial kidney" apparatus produced by the Scientific Research Institute of Experimental Surgical Apparatus and Instruments. Urologiia 28 no.3:61-62 '63 (MIRA 17:2)

L. Iz laboratorii "isku; stvennoy pochki" (nauchnyy rukovoditel' prof. N.N. Savitskiy) Voyenno-meditsinskoy ordena Lenina akademii imeni Kirova.

GORYAINOVA, Avgusta Vasil'yevna; GUINAYEV, A.S., inzh., retsenzent [deceased];
ALAVERDOV, Ya.G., inzh., red.; SOKOLOVA, T.F., bkhm.red.; GORDEYEVA,
L.P., tekhm.red.

[Glass-reinforced plastic in machinery manufacturing] Stekleplastiki
v mashinestreenii. Moskva, Gos.nauchno-tekhn.izd-ve mashinestreit.

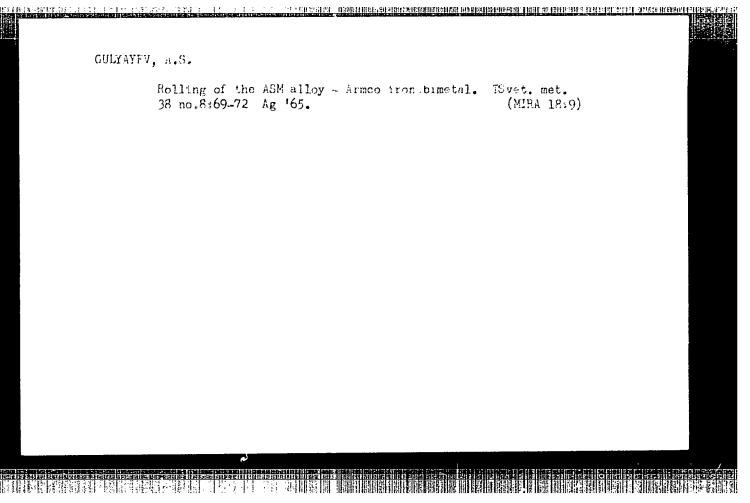
lit-ry, 1961. 214 p.

(Machinery—Construction)

(Glass-reinforced plastics)

GULYAYEV, A.S.; SHPAGIN, A.I.

Method of determining the strength of bonding in bimetal strips. Trudy Giprotsvetmetobrabotka no.24:298-306 '65. (MIRA 18:11)



CULYAYAV, A.f., REKOV, K.M.

Calculating metal pressure on the rolls during the rolling of bimotals. Izv.vya.ucheb.nav.; tavet.met. 8 no.2212C-126
165.

1. Vacsoyuznyy nauchao-issledovatel'skiy inctitut zhelsznodorozhnogo transporta.

DENSTREE PROGRESS REPORTED BEING DE SANGORIE SERVICIONE DE PROSENCIA DE MENTERALE DE PROGRESSE DE L'ANGELLE D

ENT(m)/EnP(w)/EWA(d)/ENP(v)/T/EWP(t)/EWP(k)<u>J. 24429-66</u> IJP(c) JD/HM ACC NR: AT6006483 SOURCE CODE: UR/2680/65/000/024/0298/0306 AUTHORS: Gulyayev, A. S.; Shpagin, A. I. ORG: State Scientific Research and Design Institute of Alloys and Nonferrous Metalworking, Moscow (Gosudarstvennyy nauchno-issledovatel'skiy i proyektnyy institut splavov i obrabotki tsvetnykh metallov) TITLE: Method for determination of the strength of bonding of bimetallic components SOURCE: Moscow. Gosudarstvennyy nauchno-issledovatel'skiy i proyektnyy institut splavov i obrabotki tsvetnykh metallov. Trudy, no. 24, 1965. Metallovedeniye i obrabotka tsvetnykn metallov i splavov (Metal science and the treatment of nonferrous metals and alloys), 298-306 TOPIC TAGS: metallurgic testing machine, iron, bimetal/ ASM alloy, BrS30 alloy, TsAM alloy, A-20 alloy, R-5, testing machine, Armeoicon ABSTRACT: It was the object of this investigation to compare different methods for the quantitative determination of coherence strength of bimetallic components. strength of the following bimetallic joints was tested: alloy ASM - Armco iron, Card 1/4

L 24429-66

ACC NR: AT6006483

lead-bronze BrS30 - low carbon steel, alloys of type TsAM - Armco iron (with aluminum sublayer), aluminum-lead alloy A20 - Armco iron (with aluminum sublayer). The strength of the specimens was tested by three different methods, viz: shear, slip, and breaking strength. The shear strength was determined according to the scheme shown in Fig. 1

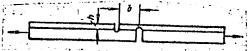


Fig. 1. Specimen for testing of joint strength of bimetallic components (test for shear during tension). b - distance between slots; h - thickness of iron.

and was calculated according to the expression
$$\tau_{\rm f~shear} = \frac{P_{\rm max}}{F}~{\rm Mn/m^2(kg/mm^2)}$$

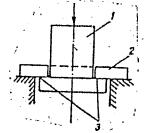
where $\tau_{\rm f}$ shear is the shear strength, $P_{\rm max}$ the maximum applied force, a - the width of the specimen, and b - the distance between the markings. The slip strength was determined on a suitably modified R-5 machine. A schematic of the installation Card 2/4

TO THE CONTROL OF THE PROPERTY OF THE PROPERTY

L 24429-66 ACC NR: AT6006483

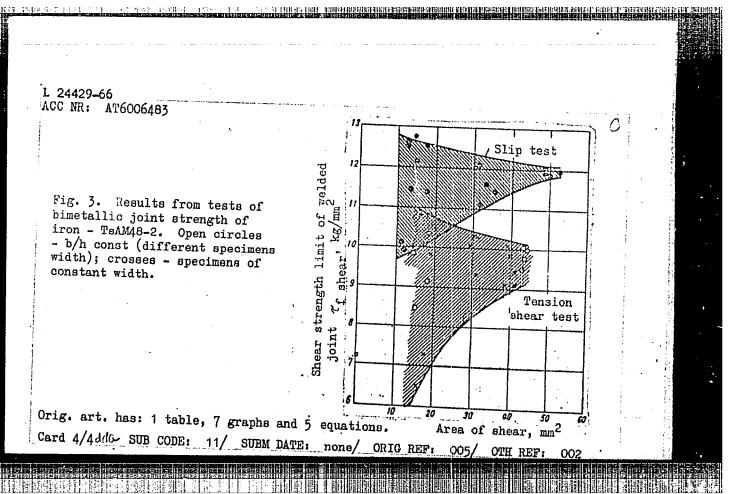
is presented. The breaking strength was determined according to the scheme shown in Fig. 2.

Fig. 2. Schematic for the breaking strength test. 1 - plunger, 2 - specimen; 3 - ring, along which the break occurs.



The experimental results are presented graphically (see Fig. 3). It is concluded that the measurement of slip strength affords the most sensitive test for determining the strength of bimetallic joints.

Card 3/4



GULYAYER, A. V. Physician Dr. Med. Sci.

Dissertation: "Acute Loss of Blood; Changes in Blood Circulation in Acute Post-hemorrhagic Conditions; Experimental and Clinical Investigation." Second Moscow State Medical Inst. imeni I. V. Stalin. 9 Jun 47.

SO: Vechernyaya Moskva, Jun, 1947 (Project #17836)

SIOBODSKOY, A.L. Prof. (Khar'kov)

Review of Perelivanive krovi [Blood Transfusion] edited by A. A. Bagdasarov and A. V. Gulyayev, Madgiz, 1951. 583 pages. 109 drawings.
In Khituraiva, No. 10, Oct. 1952, pp. 82-85. (CIML 23:3)

= 1 YAYEV, A.V. TIKHONOVA, Z.I.; STEPANOVA, M.N., kandidat meditsinskikh nauk; MESHALKIN, Ye.N., kandidat meditsinskikh nauk; BaKULEV, A.N., professor; GULYAYEV, A.V., professor; VOZNESENSKIY, V.P., professor; DMITRIYEV, I.P., professor; OCHEV, B.V., professor; VAZA, D.L., professor; PETROY, B.A., professor, predsedatel'; DOROFEYEV, V.I., sekretar'. Minutes of the session of the Surgical Society of Moscow and Moscow Province of June 27, 1952. Khirurgiia no.3:84-88 Mr 153. 1. Khirurgicheskoye obshchestvo Moskvy i Moskovskoy Oblasti. (Heart -- Surgery) (Cardiovascular system -- Surgery)

CIA-RDP86-00513R000617320011-0" APPROVED FOR RELEASE: 09/19/2001

PETROV. B.A., professor, predsedatel; DUBEYKOVSKAYA, E.G., sekretar; BGANTSEV, N.I., kandidat meditsinskikh nauk; TERNOVSKIY, S.D., professor;
MELIK-ARUTYUNOV, A.I. kandidat meditsinskikh nauk; PATSIORA, M.D., kandidat meditsinskikh nauk; YELANSKIY, N.N., professor; DAN'YE, N.G.; TAVONIUS, K.N.; GULYAYEY, A.V., professor; KAZANSKIY, V.I., professor;
GROZDOV, D.Ye., professor; DOROFEYEV, V.I.; LINDEMAN, V.I.; MAKHOV, N.I.,
dotsent.

Minutes of the session of the Surgical Society of Moscow and Moscow Province of September 12, 1952. Khirurgiia no.3:88-92 Mr '53. (MLRA 6:6)

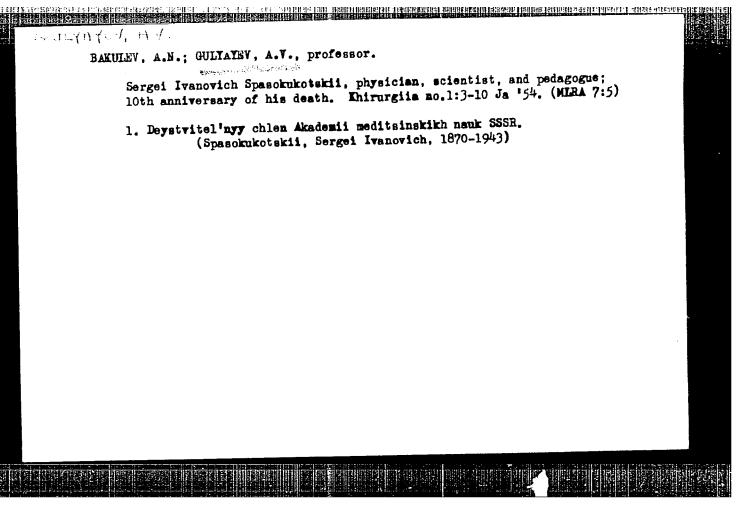
1. Khirurgicheskoye obshchestvo Moskvy i Moskovskoy oblasti.
(Spleen--Surgery)

BAKULEV, A.N., redaktor; GAYEVSKAYA, M.S., redaktor; GORIZONTOV, P.D., redaktor; GULYAYEV, A.V., redaktor; DOBRODEYEV, A.V., redaktor; MIL'CHENKO, I.T., Federtor; NEGOVSKIY, V.A., redaktor; NYROVA, P.F., redaktor; PETROV, B.A., redaktor; SARKISOV, S.A., redaktor; SEVERIN, S.Ye., redaktor; SHIKUNOVA, L.G., redaktor; NKYMAN, I.M., redaktor; BOBROVA, Ye.N., tekhnicheskiy redaktor

[Transactions of the conference dedicated to problems of pathological physiology and therapy of the terminal states in the clinic and in first aid practice; December 10-12, 1952] Trudy Konferentsii posvia-shchennoi probleme patofiziologii i terapii terminal nykh sostoianii v klinike i praktike neotlozhnoi pomoshchi, 10-12 Dekabria 1952 g. Moskva, Gos. izd-vo meditsinskoi lit-ry, 1954. 329 p. (MIRA 8:3)

Konferentsiya posvyashchemaya probleme patofiziologii i terapii terminal'nykh sostoyanii v klinike i praktike neotlozhnoi pomoshchi, Moscow, 1952.
 (Physiology, Pathological) (Death, Apparent)

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0"



Surgical treatment of mitral stenosis (indications and surgical techniques.) Khirurgiia no.8:3-11 Ag. '55. (MIRA 9:2)

1. Iz gospital'noy khirurgicheskoy kliniki pediatricheskogo fakul'teta II Moskovskogo meditsinskogo instituta imeni I.V. Stalina. (MITRAL STENOSIS, surg. indic. & technic)

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0"

ABRAMYAN, A.Ya., prof.; ATABEKOV, D.N., prof.; VOROBTSOV, V.I., kand.
med. nauk; GASPARYAN, A.M., prof.; GREBEISHCHIKOV, G.S., prof.;
DZHAVAD-ZADE, M.D., kand. med. nauk; DUNAYEVSKIY, L.I., dots.,
prof.; LOPATKIN, N.A., dots.; POMERANTSEV, A.A., dots.;
FYTEL: A.Ya., prof.; RIKHTER, G.A., prof.; RUSANOV, A.A.,
prof.; SMIRNOV, A.V., prof.; SYROVATKO, F.A., prof.;
TSULUKIDZE, A.P., prof.; SHAPIRO, I.N., prof.; EPSHTEYN, I.M.,
prof.; PETROVSKIY, B.V., prof., otv. red.; RAKULEV, A.N.,
akademik, red.; CULYAYEV, A.V., prof.; YEGOROV, B.G., prof.,
red.; KUPRIYANOV, P.A., prof., red.; PANKRAT'YEV, B.Ye., prof.,
red.; FILATOV, A.N., prof., red.; CHAKLIN, V.D., prof., red.
GORELIK, S.L., red.; GAHERLAND, M.I., tekhn. red.

[Multivolume manual on surgery] Mnogotomnoe rukovodstvo po khirurgii. Moskva, Gos. izd-vo med. lit-ry. Vol.9. [Surgey of the urinary and genital organs and the retroperitoneal space] Khirurgiia mochevykh i polovykh organov i zabriushinnogo prostranstva. 1959. 630 p. (MIRA 15:4)

1. Deystvitel'nyy chlen Akademii meditsinskikh nauk SSSR (for Petrovskiy, Yegorov, Kupriyanov).

(RETROPERITONEAL SPACE—SURGERY)

(GENITOURINARY ORGANS—SURGERY)

A CONTROL OF THE CONTROL OF THE PROPERTY OF TH

ANICHKOV, M.N., dots.; ANTELAVA, N.V., prof.; BISENKOV, N.F., kand.

med. nauk; BOGUSH, L.K., prof.; GRIGOR'YEV, M.S., prof.;

DYSKIN, Ye.A., kand. med. nauk; KEVESH, Ye.L., prof.; KOLESOV, A.P.;

KOLESOV, V.I., prof.; KUPRIYANOV, P.A., prof.; LINBERG, B.E.,

prof.; MAKSIMENKOV, A.N., prof.; OSIPOV, B.K., prof.;

SAVITSKIY, A.I., prof.; UVAROV, B.S.; UGLOV, F.G., prof.;

KHOLDIN, S.A., prof.; PETROVSKIY, B.V., prof., otv. red.;

BAKULEV, A.N., akademik, red.; GULYAYEV, A.V., prof., red.;

YEGOROV, B.G., prof., red.; PANKRAT'YEV, B.Ye., prof., red.;

PYTEL', A.Ya., prof., red.; RIKHTER, G.A., prof., red.;

FILATOV, A.N., prof., red.; CHAKLIN, V.D., prof., red.;

RYBUSHKIN, I.N., doktor med. nauk, red.; RULEVA, M.S., tekhn. red.

[Multivolume manual on surgery] Mnogotomnoe rukovodstvo po khirurgii. Moskva, Medgiz. Vol.5. [Chest surgery; thoracic wall, pleura, and lungs] Khirurgiia grudi; grudnaia stenka, plerva i legkie. 1960. 727 p. (MIRA 15:3)

1. Chlen-korrespondent Akademii meditsinskikh nauk SSSR (for Antelava, Bogush, Maksimenkov, Savitskiy, Kholdin, Chaklin).
2. Deystvitel'nyy chlen Akademii meditsinskikh nauk SSSR (for Kupriyanov, Petrovskiy, Yegorov).

(CHEST-SURGERY)

BAKULEV, A.N., akad.; BLOKHIN, N.N.; BOGUSH, L.K.; VELIKORETSKIY, A.N., prof.; VOZNESENSKIY, V.P., prof., zasl. deyatel nauki [deceased]; GULYAYEV, A.V., prof.; DUBOV, M.D., doktor med. nauk; Kanayer, prof.; LIMBERG, A.A.; LINBERG, B.E., zasl. deyatel zanskiy, V.I., prof.; LIMBERG, A.A.; LINBERG, B.E., zasl. deyatel nauki, prof.; MEDVEDEV, I.A., dots.; MESHALKIN, Ye.N., prof.; MIRONONAUKI, prof.; MEDVEDEV, I.A., dots.; PRIOROV, N.N. [daceased]; RIKHTER, doktor med. nauk; PETROVSKIY, B.V.; PRIOROV, N.N. [daceased]; RIKHTER, G.A., prof.; ROVNOV, A.S., prof.; RUFANOV, I.G.; STRUCHKOV, V.I.; SHRAYBER, M.I., doktor med. nauk; GORELIK, S.L., dots., red.; YELANSKIY, N.N., red.; SALISHCHEV, V.E., zasl. deyatel nauki, prof.[deceased]; RYBUSHKIN, I.N., red.; BUL'DYAYEV, N.A., tekhn. red.

[Surgeon's reference book in two volumes] Sprawochnik khirurga v dvukh tomakh. Pod obshchei red. A.N. Velikoretskogo i dr. Moskva, Medgiz. (MIRA 14:12)
Vel. 1961. 564 p.

1. Deystvitel'nyy chlen Akademii meditsinskikh nauk SSSR (for Blokhin, Petrovskiy, Priorov, Rufanov, Limberg). 2. Chlen-korrespondent Akademii meditsinskikh nauk SSSR (for Bogush, Struchkov, Yelanskiy).

(SURGERY)

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0"

BOGOSLAVSKIY, R.V., prof.; EREGADZE, I.L., prof.; VELIKORETSKIY, A.N., prof.; VINOGRADOV, V.V., doktor med. nauk; GROZDOV, D.M., prof.; GULYAYEV, A.V., prof.; DZHAVADYAN, A.M., doktor med. nauk; KRAVCHENKO, P.V., prof.; LOBACHEV, S.V., prof.; NIKOLAYEV, O.V., prof.; FYTEL', A.Ya., prof.; SMIRNOV, A.V., prof.; FAYERMAN, I.L., prof.; FUTORYAN, Ye.S.; SHELAGU, A.A., Zas. deyatel' nauki, prof.; EOLYAN, R.O., prof.[deceased]; PETROVSKIY, B.V., prof., otv. red.; SENCHILO, K.K., tekhn. red.

[Multivolume manual on surgery] Knogotomnoe rukovodstvo po khirurgii. Otv.red.B.V.Petrovskii. Moskva, Medgiz. Vol.8. [Surgery of the liver, biliary tract, pancreas, and spleen] Khirurgiia pecheni, zhelchnykh putei, podzheludochnoi zhelezy i selezenki. Red. toma A.V. Guliaev. 1962. 659 p.

1. Deystvitel'nyy chlen Akademii meditsinskikh nauk SSSR (for Petrovskiy). (LIVER—SURGERY) (PANCREAS—SURGERY) (SPIEEN—SURGERY)

BAKULEV, A.N., akademik; BUNYATYAN, A.A., kand. med. nauk;
BURAKOVSKIY, V.I., doktor med. nauk; BUYANOV, V.M., dots.;
QUINAYEV, A.V., prof.; ZAKETSKIY, V.V., doktor med. nauk;
IVANOV, V.A., prof.; KOLESNIKOV, S.A., prof.; LOBACHEV,
S.V., prof.; LOPUKHIN, Yu.M., prof.; MURATOVA, Kh.N., doktor
med. nauk; PETROVSKIY, B.V., zasl. deyatel' nauki RSFSR, prof.;
SAVEL'YEV, V.S., prof.; SERGEYEV, V.M., doktor med. nauk;
SOLOV'YEV, G.M., prof.; SOLOV'YEVA, I.I.; BURAKOVSKIY, V.I.,
red.

[Multivolume manual on surgery] Mnogotomnoe rukovodstvo po khirurgii. Moskva, Meditsina. Vol.6. Pt.1. 1965. 577 p. (MIRA 18:10)

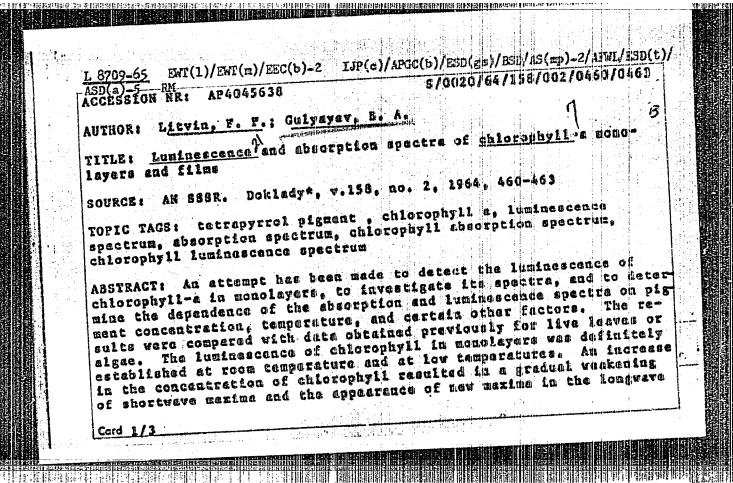
1. Deystvitel'nyy chlen AMN SSSR (for Petrovskiy).

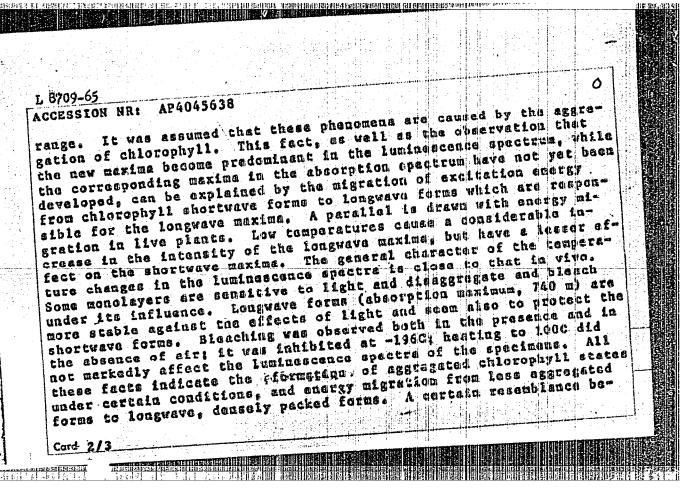
KRASNOVSKIY, A.A.; YEROKHIN, Yu.Ye.; GULYAYEV, B.A.

Effect of temperature on the luminescence of bacterioviridin and its state in photosynthetizing bacteria. Dokl. AN SSSR 152 no.5:1231-1234 0 '63. (MIRA 16:12)

1. Institut biokhimii im. A.N.Bakha AN SSSR i Moskovskiy gosudarstvennyy universitet im. M.V.Lomonosova. 2. Chlenkorrespondent AN SSSR (for Krasnovskiy).

¥





ſ	L 8709-65 ACCESSION NR: AP4045638	
	tween the model systems studied and liv differences are to be expected because lipid complexes which accompany the pig served that the spectra of monolayers a living organisms, are not sensitive to he pressed to A. A. Krasnovskiy for his variantion to the study. Orig. art. has	ments in viva. It was obtained films, unlike those of oating. Graditude is ex- luable savice and continuous 1 4 figures.
(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	ASSOCIATION: Hoskovskiy gosuderstventy; Lononosovs (Hoscow State University) SUBMITTED: 197eb64 ATD PRESS:	3112 ERCI, 1 00
		004 OTHER 005
	Card 3/3	3

LITVIN, F.F.; GULYAYEV, B.A.; SINESHCHEKOV, V.A.

Aggregated forms of chlorophyll-a, chlorophyll-b, and β -carotene in monolayers and membranes; migration of energy between them and within the complex (chlorophyll-a + β -carotene). Dokl. AN SSSR 162 no.5:1184-1187 Je '65.

1. Moskovskiy gosudarstvennyy universitet. Submitted June 27, 1964.

L 39870-66 MVT(1) SCTB DD/GD-2

ACC NR: AP6018144

SOURCE CODE: UR/0020/65/162/005/1184/1187

AUTHOR: Litvin, F. F.; Gulyayev, B. A.; Sineshchekov, V. A.

ORG: Moscow State University im. M. V. Lomonosov (Moskovskiy gosudarstvennyy universitet)

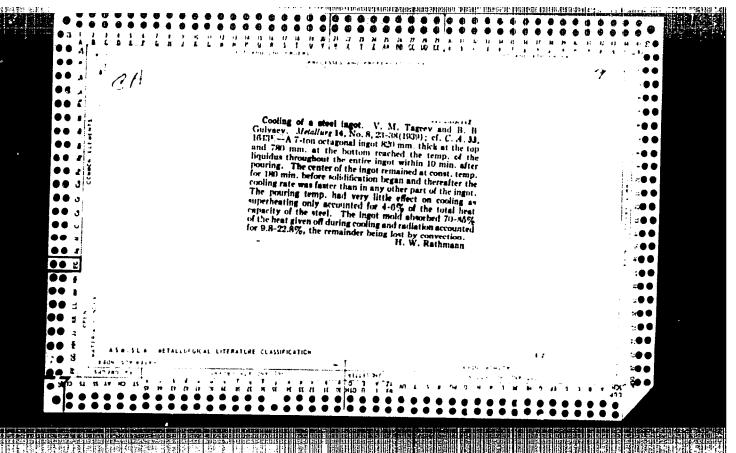
TITLE: Aggregated forms of chlorophyll A, chlorophyll B, and beta-carotene in monolayers and films; migration of energy between them and in the 'chlorophyll A + beta-carotene' complex

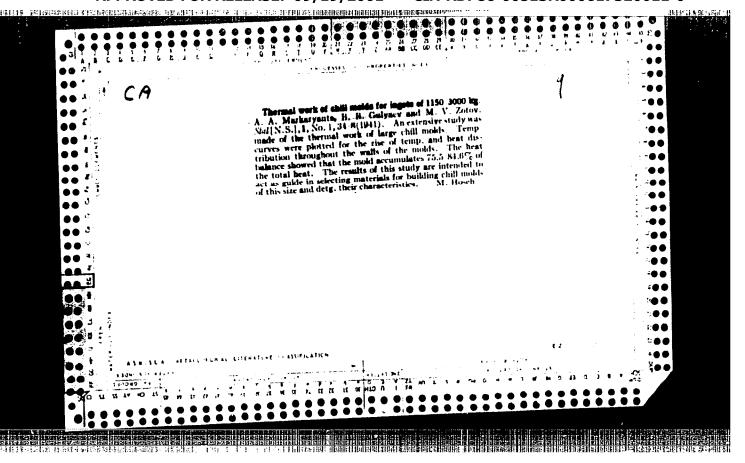
SOURCE: AN SSSR. Doklady, v. 162, no. 5, 1965, 1184-1187

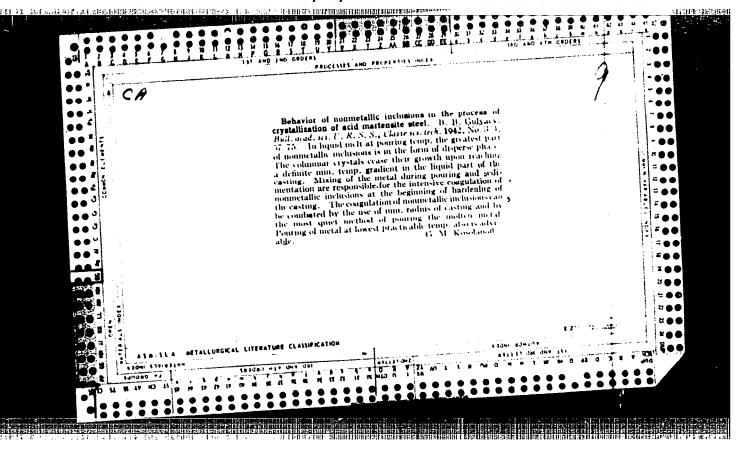
TOPIC TAGS: chlorphyll, absorption spectrum, pigment, plant chemistry

ABSTRACT: The absorption spectra of monolayers and thin films of predominantly trans-forms of carotene differ from the spectra of the pigment in the initial solution by a shift in the long-wave direction and predominance of the longest wave maximum, 520 millimicrons. When the films are stored, a new form appears, with an even more substantial "red shift" to 536-540 millimicrons. This shift is explained by strong interaction of the chromophores and the appearance of aggregates (polymers and microcrystals of the pigment). In mixed films of chlorophyll and beta-carotene, an additive spectrum was obtained only at a high relative concentration of carotene (Cchlorophyll/Ccarotene < 0.6), indicating a mutual influence of the pigments on the conditions of their aggregation. The migration of energy between beta-carotene and chlorophyll A was investigated according to the spectra of excitation of

Card 1/2







GULYAYEV, B.B.

DOC TECH SCI

Dissertation: "Processes of the Origin of Heterogeneity in Steel Ingots and Castings."

18 October 49
Inst of Metallurgy imeni A.A. Baykov, Acad Sci USSR.

SO Vecheryaya Moskva Sum 71

to the andale ability that was increasing the analysis of the content of the cont

USSR/Physics - Strength

GULYAYEV, B. ".

11 Feb 50

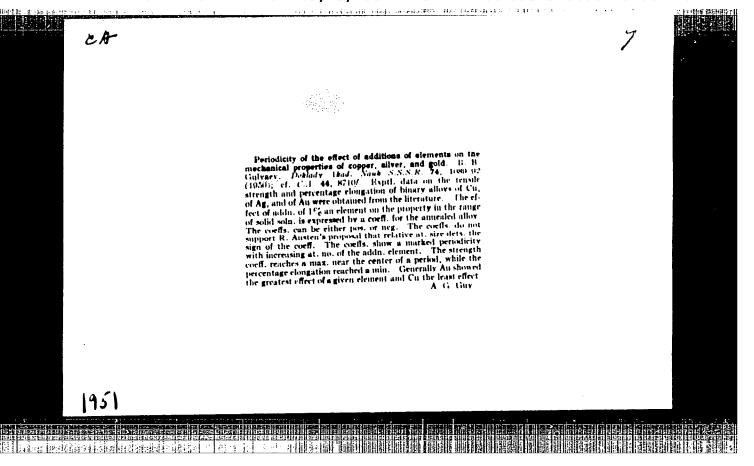
TA 10 TG.

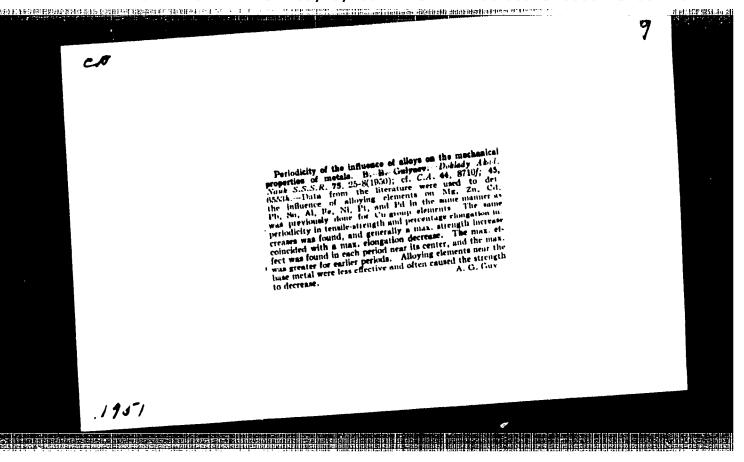
"Periodicity of the Mechanical Properties of Elements," B. B. Gulyayev

"Dok Ak Nauk SSSR" Vol LXX, No 5, pp 797-799

Graphs yield strength (tensile) vs Brinell and Moh hardness. Graphically demonstrates periodicity of yield strength, relative elongation under tension, and modulus of elasticity of elements in tempered state at room temperature as function of atomic number of elements in periodic table. Submitted by 14 Dec 49 by Acad S. I. Vavilov.

165165





TO A COUNTY THAT THE PROPERTY OF THE PROPERTY

USSR/Miscellaneous-Metallurgy

Card 1/1

Authors : Gulyaev, B. B., Shpeyzman, V. M., and Kevalenke, P. E.

Title : Metal filling of a channel in a sand-mold

Periodical: Lit. Proizv. 1, 15 - 17, Jan-Feb 1954

Abstract: The basic specific features of metal filling in a sand-meld channel are as fellows: 1) During the process of mold-filling the temperature of the mold decreases but its viscosity increases. The filling of the mold is done in a comparatively short time within which no stationary motion may be obtained, 2) Chilling of the metal leads to the appearance of solid phases which may have already originated during the filling of the mold and this is the reason for discentinuation of motion lasting till the completion of filling. The ability of the metal to fill the mold is usually defined as its flowability.

Three references. Table, graphs.

Institution:

Submitted:

CHYORINOW, M.; QULYAYEV, B.B., professor, doktor tekhnicheskikh nauk, redektor; SYSOYEV, V.To., redaktor; GERASIMOWA, Ye.S., tekhnicheskiy redaktor

[Hardening of castings; a collection of articles. Translated from the Czech.] Zatverdevanie otlivok; sbornik statei. Moskva, Izd-vo inostrannoi lit-ry, 1955. 140 p.

(Founding)

(Founding)

GULYAYEV BB.

AL'TGAUZEN, O.N., kandidat fiziko-matematicheskikh nauk; BERNSHTEYN, M.L., kandidat tekhnicheskikh nauk; BLAWTER, M.Ye., doktor tekhnicheskikh nauk; BOKSHTEYN, S.Z., doktor tekhnicheskikh nauk; BOLKHOVITINOVA, Ye.N., kandidat tekhnicheskikh nauk; BORZDYKA, A.M., doktor tekhnicheskikh nauk; BUNIN, K.P., doktor tekhnicheskikh nauk; VINOGRAD, M.I., kandidat tekhnicheskikh nauk; VOLOVIK, B.Ye., doktor tekhnicheskikh nauk [deceased]; GAMOV, M.I., inzhener; GRLLER, Yu.A., doktor tekhnicheskikh nauk: GORBLIK, S.S., kandidat tekhnicheskikh nauk; GOL! DENBERG, A.A., kandidat tekhnicheskikh nauk; GOTLIB, L.I., kandidat tekhnicheskikh nauk; GRIGOROVICH, V.K., kandidat tekhnicheskikh nauk; GULYAYEV, B.B., doktor tekhnicheskikh nauk; DOVGALEVSKIY, Ya.M. kandidat teknnicheskikh nauk; DUDOVTSEV, P.A., kandidat tekhnicheskikh nauk; KIDIN, I.N., doktor tekhnicheskikh nauk; KIPNIS, S.Kh., inzhener; KORITSKIY, V.G., kandidat tekhnicheskikh nauk; LANDA, A.F., doktor tekhnicheskikh nauk; LEYKIN, I.M., kandidat tekhnicheskikh nauk; LIVSHITS, L.S., kandidat tekhnicheskikh nauk; L'VOV, M.A., kandidat tekhnicheskikh nauk; MALYSHEV, K.A., kandidat tekhnicheskikh nauk; MEYERSON, G.A., doktor tekhnicheskikh nauk; MINKEVICH, A.N., kandidat tekhnicheskikh nauk; MOROZ, L.S., doktor tekhnicheskikh nauk; NATANSON, A.K., kandidat tekhnicheskikh nauk; NAKHIMOV, A.M., inzhener; NAKHIMOV, D.M., kandidat tekhnicheskikh nauk; POGODIN-ALEKSEYEV, G.I., doktor tekhnicheskikh nauk; POPOVA, N.M., kandidat tekhnicheskikh nauk; POPOV, A.A., kandidat tekhnicheskikh nauk; RAKHSHTADT, A.G., kandidat tekhnicheskikh nauk; ROGEL'BERG, I.L., kandidat tekhnicheskikh nauk;

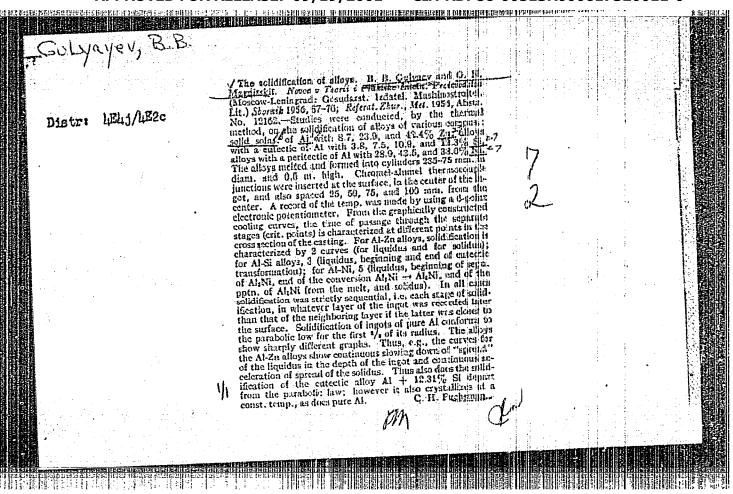
(Continued on next card)

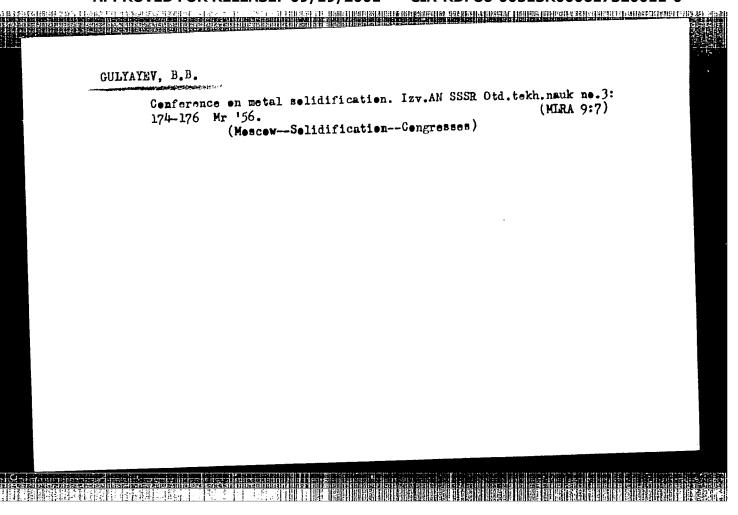
AL'TGAUZEN, O.N.--- (continued) Card 2.

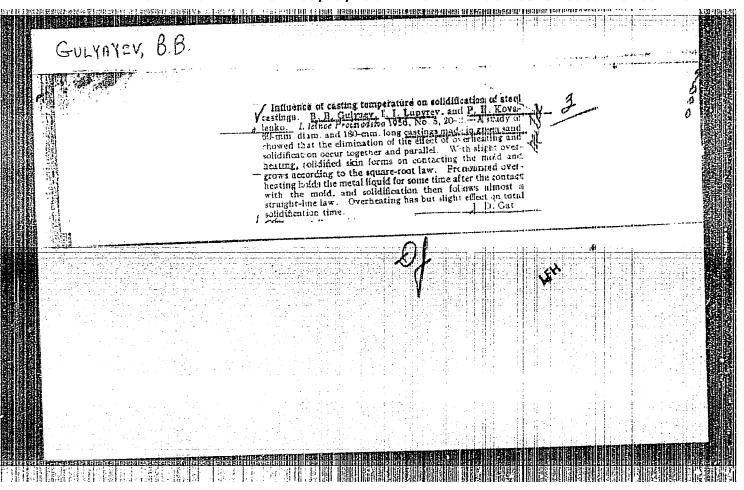
SADOVSKIY, V.D., doktor tekhnicheskikh nauk; SALTYKOV, S.A., inzhener; SOBOLEV, N.D., kandidat tekhnicheskikh nauk; SOLODIKHIN, A.G., kandidat tekhnicheskikh nauk; UMANSKIY, Ya.S., kandidat tekhnicheskikh nauk; UTEVSKIY, L.M., kandidat tekhnicheskikh nauk; FRIDMAN, Ya.B., doktor tekhnicheskikh nauk; KHIMYSHIN, F.F., kandidat tekhnicheskikh nauk; KHRUSHCHEV, M.M., doktor tekhnicheskikh nauk; SHAPIRO, M.M., inzhener; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk; SHAPIRO, M.M., inzhener; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk; SHRAYBKR, D.S., kandidat tekhnicheskikh nauk; SHCHAPOV, N.P., doktor tekhnicheskikh nauk; GUDTSOV, N.T., akademik, redaktor; GORODIN, A.M. redaktor izdatel'stva; VAYNSHTEYN, Ye.B., tekhnicheskiy redaktor

[Physical metallurgy and the heat treatment of steel and iron; a reference book] Metallovedenie i termicheskaia obrabotka stali i chuguna; spravochnik. Pod red. N.T.Dudtsova, M.L.Bernshteina, A.G. Rakhshtadta. Moskva, Gos. nauchno-tekhn. izd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1956. 1204 p. (MLRA 9:9)

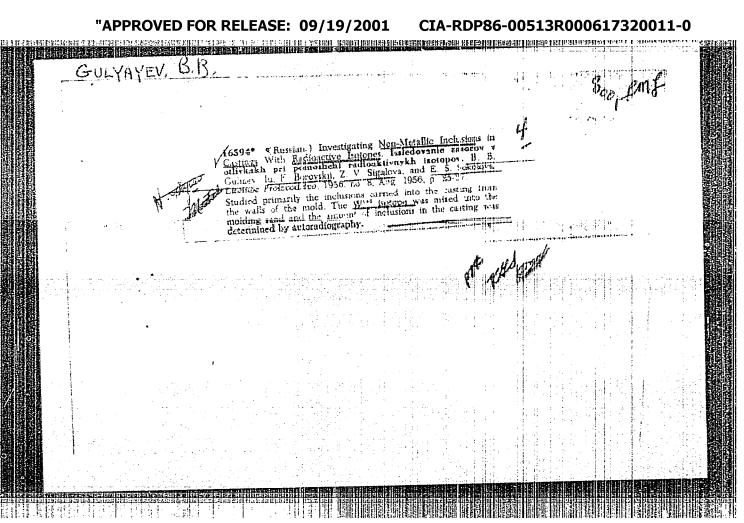
1. Chlen -korrespondent Akademii nauk USSR (for Bunin)
(Steel--Heat treatment) (Iron--Heat treatment)
(Physical metallurgy)







CIA-RDP86-00513R000617320011-0



GULYAYEV, B.B., doktor tekhnicheskikh nauk; DEMINA, L.G., inzhener.

Control of castings by means of radioactive isotopes. Lit.proizv.
no.9:18-20 S '56.

(MERA 9:11)

(Pounding--Quality control)

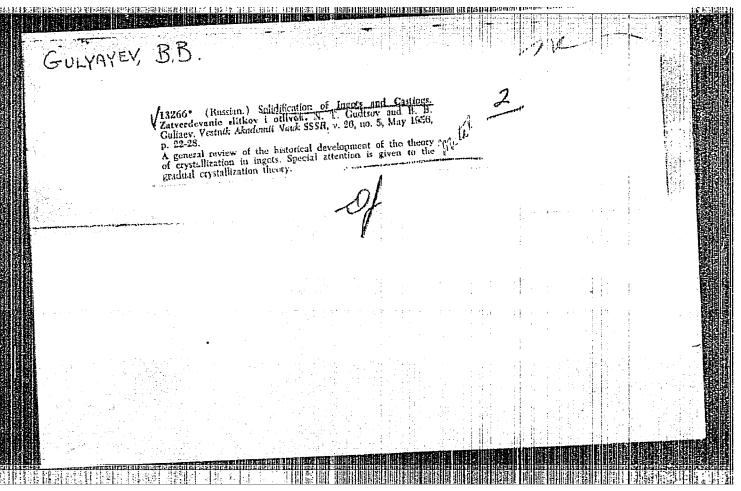
(Radioisotopes--Industrial applications)

GULYAYEV, B.B., doktor tekhnicheskikh nauk; GORYUNOV, I.I., kandidat tekhnicheskikh nauk.

Collected works on "Heat treatment and properties of steel castings." Lit.proisv. no.9:29-30 S * 156. (MLRA 9:11)

(Steel castings.-Heat treatment)

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0"



THE STATE OF THE PERSON WHEN THE PROPERTY OF THE PERSON OF TUYAYEV, B.B., nauchnyy red.; ISAYEV, V.A., red.; PRUNKIN, P.S., tekhn. red. [Improving the mechanical properties and increasing the solidity of steel castings] Uluchshenie makhanicheskikh svoistv i povyshenie plotnosti stal nykh otlivok. Ieningrad, Gos. soiuznoe izd-vo sudostroit. promyshl., 1957. 109 p. (Steel castings)

CIA-RDP86-00513R000617320011-0" APPROVED FOR RELEASE: 09/19/2001

SOV/137-58-9-18674

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 9, p 75 (USSR)

Gulyayev, B.B., Magnitskiy, O.N. AUTHORS:

Physicochemical Processes in the Solidification of an Ingot TITLE:

(Fiziko-khimicheskiye protsessy zatverdevaniya slitka)

V sb.: Fiz.-khim. osnovy proiz-va stali. Moscow, AN SSSR, PERIODICAL:

1957, pp 659-682. Diskuss. pp 781-791

This is a description of the results of an investigation of the ABSTRACT:

processes occurring in the solidification of Al and of various alloys thereof with Zn, Si, and Ni. The methods used involved measurement of temperature and pouring the metal out of the mold; comparison of the parameters of the crystallization process with phase diagrams of the corresponding alloys was also employed. Ingots measuring 250x710 mm made by rising (bottom) pouring were subjected to temperature measurement by means of 6 chromel-alumel thermocouples arranged along a radius of the middle cross section of the ingot. Temperature curves were derived for alloys forming solid solutions (with Zn), with eutectic transformations (with Si) and with peritectic

transformations (with Ni). At the instant when the metal Card 1/3

SOV/137-58-9-18674

Physicochemical Processes in the Solidification of an Ingot

reached the level of the thermocouples, reheating was stopped completely and the process of solidification began practically at the liquidus temperature. No supercooling of the metal was observed. The liquidus and the peritectic and eutectic transformation points were recorded. The solidus point is weakly defined in Al-Zn alloys. The pouring experiments were run with ingots of 105x260 mm diam. The resultant ingot bodies were cut open and investigated. Gamma photography of the cut ingots was performed, and their wall thicknesses were compared with the results of analyses of prior temperature measurements by the method of similarity. Some inconsistency was found in the data obtained. This was explained by the fact that when the metal was poured into ingots, a pourability limit comes into being that does not agree with the front of crystallization of the metal, since some of the crystals are removed from the two-phase layer while a portion of the liquid remains between the growing dendrites. Curves of solidification were drawn in dimensionless coordinates for all of the alloys investigated. These determined all the phases of solidification of the metal of alloys as one of the components is varied. It is asserted that both pure Al and all the alloys are subject to the law of successive crystallization. The concept that ingots solidify from a deeply supercooled state is refuted. The process of solidification of ingots from pure metals and eutectic alloys is defined as one of removal of the heat Card 2/3

SOV/137-58-9-18674

Physicochemical Processes in the Solidification of an Ingot

of crystallization through the metal previously solidified, while in the case of alloys hardening over a temperature interval this occurs via a liquid phase. It is noted that the mechanism of solidification is the same for all metals and alloys. A law of successive crystallization is formulated: All processes of transformation occurring in the solidification of ingots or castings of metals and their alloys begin at the surface and gradually progress toward the axis. The boundary of each transformation moves at its own speed, but in a rigorous order of succession. v.n.

- 2. Metals--Crystallization 3. Metals--Temperature factors 1. Metals--Processing
- 4. Thermocouples--Performance 5. Metals--Phase studies

Card 3/3

CIA-RDP86-00513R000617320011-0" APPROVED FOR RELEASE: 09/19/2001

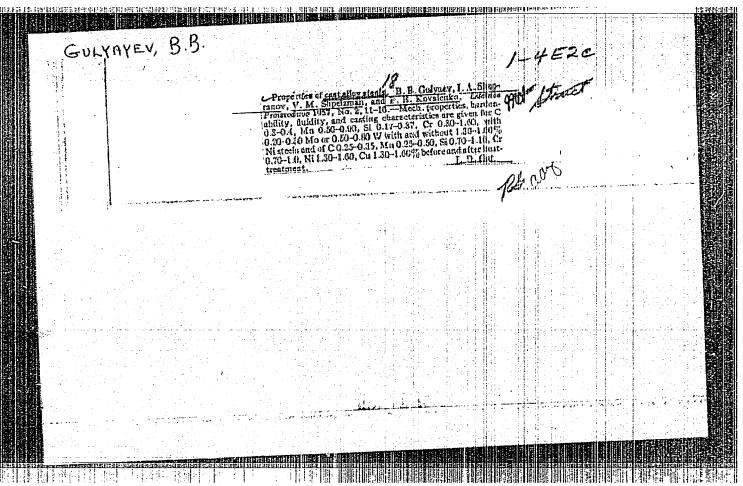
GULTATEV, B.B; KOLACHEVA, O.V.; LUPYREV, I.I.; SHAPRANOV, I.A.

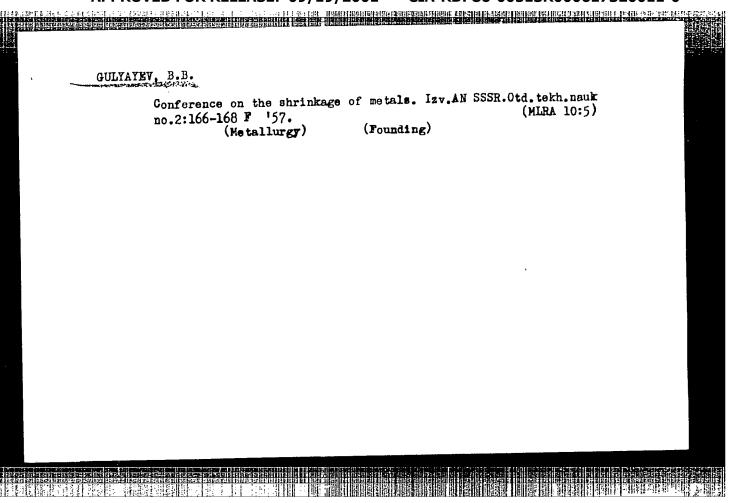
"Casting in shell molds; review of foreign publications" by N.A.

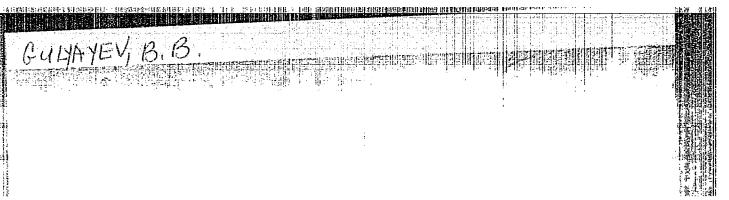
(MIRA 10:3)

Sokolov. Lit.proizv. no.1:27-28 Ja '57.

(Shell molding (Founding))







micrical fact of contant zon in mantially molds. Minzralogical aspects of limb in contact with hot stee era described.

CTULYAYEV 55

25(1)

PHASE I BOOK EXPLOITATION SOV/1440

Nauchno-tekhnicheskoye obshchestvo mashinostroitel'noy promyshlennosti. Leningradskoye oblastnoye pravleniye

Lit'ye povyshennoy tochnosti (High-precision Casting) Moscow, Mashgiz, 1958. 196 p. (Series: Its: Sbornik, kn.45) 7,000 copies printed.

Ed.: A.N. Sokolov; Tech. Ed.: L.V. Sokolova; Managing Ed. for Literature on Machine-building Technology (Leningrad Division, Mashgiz): Ye. P. Naumov, Engineer.

PURPOSE: This book is intended for engineers and technicians at foundries and planning and research institutes.

COVERAGE: The book contains the transactions of a special conference called in November, 1956, by the Leningrad Oblast Administration of the Nauchno-tekhnicheskoye obshchestvo NTO (Scientific and Technical Society of the Machine-building Industry). The articles describe advanced techniques used in

High-precision Casting

SOV/1440

precision-casting processes such as shell molding, investment casting, pressure die casting, press die casting (called in Russian "forging of liquid metal"), and suction casting. Special attention is given to the production of large precision castings, one of the principal problems in the industry. At the same time, methods of improving the precision of sand-mold castings are examined. Experience gained in the mechanization of precision-casting and shell-molding processes is reported. Information is given on the present state of precision casting, both in the USSR and elsewhere. No personalities are mentioned.

TABLE OF CONTENTS:

Preface

3

Gulyayev, B.B. Production of Precision Castings Outside the Soviet Union

5

Shub, I. Ye. [Chairman, Committee on Special Methods of Casting, Leningrad Oblast Administration of the Scientific

Card 2/5

and an Coating	30V/1440	
High-precision Casting and Technical Society of the Mach Equipment for Producing Castings	nine-building Industry. in Shell Molds	18
Kolacheva, O.V. Heat Conditions and of Shell Molds	d Thermal Stability	36
Obolentsev, F.D. One-piece Sinters of Increasing the Precision of C		43
Dobrozrakov, O.I. Production of Ir Shell Molds	on Castings in	55
Belogay, V.M. Experience Gained at Molding		61
Goryunov, I.I. Increasing the Prec Castings	eision of Investment	64
Card 3/5		

医短到别名

HERETALDING THE STATE OF THE ST

High-precision Casting SOV/1440	
Golovanov, N.N. New Equipment for Investment Casting	76
L'vov, A.A. Experience Gained at a Plant in the Production of Large Steel Investment Castings	94
Lyashchenko, N.N. Gating Systems for Investment Casting	99
Obolentsev, F.D., and V.P. Kalenov. Effect of Various Factors on the Formation of Cracks in Molds During the Melting-out of Patterns	107
Plyatskiy, V.M., and N.N. Belousov. Recent Achievements in Producing Cast Blanks With the Use of Pressure	11:
Goryunov, I.I., M.F. Makel'skiy and A.A. Demidova. Pressure Casting	12'
Shchegolev, A.A. New Development in the Pressure Casting of Brass	13
Card 4/5	

High-precision Casting SOV/1440	
Sobolev, A.D. Experience Gained in the Production of Large Pressure Castings	150
Krasil'shchik, N.L. Experience Gained in Press Die Casting	156
Mednikov, Z.G., and R.N. Trofimov. Press Die Casting	168
Belousov, N.N., and A.A. Dodonov. Production of Castings With the Aid of Suction	176
Shornikov, P.N. Production of Casting Molds by Pressing in Hydraulic Presses	185
Vishnyakov, N.V. Increasing the Precision of Castings Made in Sand Molds	190
AVAILABLE: Library of Congress GO/rj 5-5-59	
Card 5/5	

25(1)

PHASE I BOOK EXPLOITATION

SOV/1500

- Vasilevskiy, P. F., B.B. Gulyayev, D.P. Ivanov, V.V. Ioda, I.P. Karev, G.I. Kletskin, A.G. Korotkov, A.S. Murakhin, Yu.A. Nekhendzi, P.G. Petrov, and M.A. Smelov
- Liteynaya tekhnika; 2-ya Mezhdunarodnaya vystavka liteynoy tekhniki i liteynyye tsekhi FRG i GDR (Foundry Technology; Second International Exhibition of Foundry Technology and the Foundries of the FRG and GDR) Moscow, Mashgiz, 1958. 212 p. 3,500 copies printed.
- Ed.: P.F. Vasilevskiy; Ed. of Publishing House: A.I. Sirotin, Engineer; Tech. Ed.: A.Ya. Tikhanov; Managing Ed. for Literature on Heavy Machine Building (Mashgiz): S.Ya. Golovin, Engineer.
- PURPOSE: The purpose of this book is to acquaint readers with new developments in foundry technology as presented at the 23rd International Congress of Foundrymen held in Duesseldorf, Germany in 1956.
- COVERAGE: The Soviet delegation under the leadership of P.G. Petrov, Engineer, and his deputy D.P. Ivanov, along with nine other engineers, attended the Congress of

Card 1/5

Foundry Technology (Cont.)

接着自然全球机构的是实现和实际的企业。

SOV/1500

Foundrymen and the Foundry Exhibition held in Duesseldorf September 1 to 9, 1956. In this book the delegates present a joint report on the state of art in the foundries and research institutes which they visited. The book contains many photographs and diagrams of the machinery and equipment used in foundries and also photographs of finished foundry products. Illustrations accompany the technical descriptions and technical data. One chapter deals with leading German foundries and the major automotive and machine-building plants which maintain their own foundries. Another chapter deals with research and scientific institutes in Germany in which problems of melting and casting are studied. Finally, the authors attempt to evaluate German methods and techniques and compare them with their own. There are no references.

TABLE OF CONTENTS:

Foreword	3
Ch. I. 23rd International Congress of Foundrymen	. 7
Ch. II. Second International Foundry Exhibition The importance of the second international exhibition Foundry technology at the exhibition	11 11 12
Card 26	

SOV/1500	
Foundry Technology (Cont.)	
1. General trends in mechanization and automation of	12
	17
processes in foundation of molding compounds 2. Equipment for the preparation of molding compounds	27
3. Mold-making machines	43
4. Core-making machines	50
E Cond alingers	53
6. Machines for casting in shell molds	60
7. Pressure casting machines	66
8 Melting equi rment	7 7
9. Shake-out and cleaning equipment	• •
•	92
Ch. III. Foundry Technology	92
	118
2. Castings from high-strength cast iron with spherical	122
3. Nonferrous castings	125
4. Investment castings	
1.7.3.m	128
Ch. IV. Organization of Production and Labor 1. Participation of the foundryman in the design of cast parts	128
Card 3/6	

持续在13 50 5 数 报酬公用系统统统证 5 计算过程 这是数据 5 5 6 5 5 5 6 5 5 5 6 5 5 5 5 6 5 5 5 6 5 5 6 5 6 5 6 5 6 5 6 5 6 5 6 5 6 5		
Foundry Technology (Cont.)	500	
Foundry Technology (Const)	130	
 2. Safety engineering 3. Organization of production and engineering equipment in foundries 	132	
	139	
Ch. V. Foundry Shops in West German Plants	139	
demonal distance by myndicalou	142	
- I the of costings in individual Dianos	142	
l. Metallurgical plants and special foundries	142	
Dubratahl Plant in Goettingen	146	
Poshymer Stehlwerke Plant in Bochum	148	
m Cheblindustrie Plant in Kesscheiu	153	•
Automotive and general machine-building practice	153	
Megchinenfabrik Esslingen in Esslingen	155	
Krauss and Maffey Plant in Munich	157	
an a same who is Parachaid	160	
Metalwork Hund and Weber in Gelsenkirchen-Schalke	161	
	161	
3. Agricultural Machinery Plants International Harvester Corporation (McCormick) in Newsee	16 1	
Lanz Plant in Mannheim	104	
Card 4/6		

Foundry Technology (Cont.)	1500
	169
4. Automobile Plants	169
Volkswagen in Wolfsburg	173
BMW in Munich	175
5. Foundry Equipment Plants	175
Badische Maschinenfabrik in Karlsruhe	179
Graue Hannover-Beuhlfeld in Hannover	182
Kronning and K. in Hamburg	184
6. Foundries in Leipzig Plants (East Germany)	184
"less" in Leipzig	187
"Megu" in Leipzig "Elektrostahlguss" in Leipzig	189
Ch. VI. Training of Foundry Engineers and the Level of Scientific	:
Ch. VI. Training of Foundry Englandry Industries in West and East Research Work in the Foundry Industries in West and East	192
Germany Wastrhalia Technical College	•
1. Foundry Institute of the Rhine-Westphalia Technical College	192
(Aachen, West Germany) 2. West German Scientific Research Institute (Duesseldorf)	197
Card 5/6	

FEE:1321

Foundry Technology (Cont.) SOV/1500		SOV/1500	
3. Foundry Institute at	the Freiberg Mining Academy	(East Germany)	19 8
4. East German Scientif	4. East German Scientific Research Institute "Central Institute of Foundry Technology"	at lustitude	505
General Conclusions			206
AVAILABLE: Library of Cong	ress		
	GO/mas 5-1 3- 59		
Card 6/6			

LUPYREV, I. I. (Engr.) KONONOV, D. R., (Prof., Dr. Tech. Sci.) GULYAYEV, B..B.

"Prevention of Hot Cracks"

in book - Improving the Quality of Steel Castings; Transaction of the All-Union C onference, Moscow, Mashgiz, 1958. 214 p.

The authors discuss methods of preventing hot cracks in castings caused primarily by clinging of the sand mold to the casting as the latter shrinks and by undatisfactory mechanical properties of the steel at the crystallization temperature. It is recommended that the mold be designed so as to lessen its grip on the casting during shrinkage. This may be accomplished by making the mold more flexible, it by maintaining definite distances between flask ribs and projecting part s of the casting. etc. The casting may be strengthened during the solidification period by the use of external coolers and by keeping the sulfur content of the casting below 0.045 percent.

FANTALOV, L.I., doktor tekhn.nauk, otvetstvennyy red.; GULYAYEV, B.B., doktor tekhn.nauk, otvetstvennyy red.; CHERNOY, A.N., red.izd-va; PRUSAKOVA, T.A., tekhn.red.

[Hydrodynamics of molten metals] Gidrodinamika rasplavlennykh metalov; trudy pervogo soveshchaniia po teorii liteinykh protsessov. Moskva, Izd-vo Akad. nauk SSSR. 1958. 257 p. (MIRA 11:5)

1. Soveshchaniye po teorii liteynykh protsessov. lst. 1955. (Founding)

The contraction of the contracti	Sponsoning the state of the sta
--	--

	30V/1592	1 tekhnicheskikh I Accursoy, inter- mehine Building) inted.	esori e on Metal Engineer. ngineering of menhine	a of a cen- tilly and tillius of illius of for for for for for for for for for f	9	.	3.	110	អ្ន	1966	
V	FRANK I BOOK RIPLOIVATION IR. Institut menlinowedeniya	tochmosti, vzalmoramenynymosti i teki shinostroyenii (Mesi Froblems of Accu- and Enginesting Mesurementafin Meblin is, 1958. *11 p. *,500 sopie printed.	He.: A.M. Gavrilor, Detor of Technical Sciences, Professor; Tech. Ed.: B.I. Bodel); Manging Ed. for Literature on Natal Tech. Ed.: B.I. Bodel); Manging Ed. for Literature on Natal PURPOSE: This solio lating [Mangin]; R.D. Beysel'san, Engineer. And Seintific workers and for teachers and students of manine and instrument building viuses.	COVERIGE: This collection of article presents the works ference on heals preblam of accuracy, interchanges regimeering measuremants, convened in March 1956 by a maintained the continuity and the continuity of the Academy of Salances, USN Shike Comition of the Academy of Salances, USN Shike and Seasaring Interments under the at Maintaine for Modern Termology, the Committee of Ministers (The USN), the Ministers for Modern the act Maintainery of Ministers (The USN). In the art Maintainery of Ministers of the USN, in Ministers of the USN. In the art Maintainer of All Ministers of the USN, in the art Maintainer of All Ministers of All Ministers of the Salance of All Ministers of Ministers	ff3: Accuracy (Cont.)	Technician of the rofessor. Method or reining Tolerances the Probles of Accur.	S., Doctor of Technical Sciences, Professor. of the Menufacturing System and its Effect on may of Mechanical Machiging	1., Doctor of Tachnical Electes, Professor. of Physical-technical Factors on Machining n Machine Building	or of Technical Seiences, Professor. elation Detween Disensional Accuracy ness in Wechanical Machining	of feahniss) Sciences, Professor, Condidate of fechnical Sciences. n Castings	
	. 25(1,6) . Akadentya mauk 353R	Osmovnyye voprosy to Americally v mani- obnegobility and Messer, Manidia,	M4.1 A.M. GAVILL Toch. Ed.1 W.1 WINCEL This of End cointific and antific	COVERAGE: This collection continues to be a long to be a long of the collection of t	Mana or contents:	T C C C C C C C C C C C C C C C C C C C		"Reshetor, D.M., Doctor Influence of Physic Assumment in Machine	/ Takobson, M.O., Doctor Problems of the Rel and Surface Roughne	Outlings B.B. Doctor and I.I. Gorgunov, Accuracy Incress: Card 4/8	

GULYAYEV B. B

PHASE I BOOK EXPLOITATION 1216

Soveshchaniye po teorii liteynykh protsessov. 2d, Moscow, 1956

- Zatverdevaniye metallov; trudy soveshchaniya... (Solidification of Metals; Transactions of the Second Conference on the Theory of Foundry Processes) Moscow, Mashgiz, 1958. 532 p. 3,500 copies printed.
- Sponsoring Agencies: AN SSSR. Institut mashinovedeniya. Komissiya po tekhnologii mashinostroyeniya; and AN SSSR. Institut metallurgii.
- Ed. (Title page): Gulyayev, B.B., Doctor of Technical Sciences, Professor; Ed. (Inside book): Novikov, P.G., Candidate of Technical Sciences; Ed. of Publishing House: Chernysheva, N.P.; Tech. Ed.: Uvarova, A.F.; Managing Ed. for Literature on Heavy Machine Building: Golovin, S.Ya., Engineer.
- PURPOSE: This book is intended for a wide circle of engineers, technicians, and scientists working in the fields of general metallurgy, physical metallurgy, and the production of castings.

Card 1/8

Solidification of Metals (Cont.)

1216

COVERAGE: The book is a collection of 29 papers concerned with the determination of fixed patterns of metal solidification and also with the determination of favorable conditions for the production of sound castings. The authors discuss heat phenomena in metallic and sand molds, properties of mold materials, conditions of solidification of castings in shell molds, kinetics of the warming-up of porous bodies (molds), effect of alloy composition on the solidification process, conditions for the development of a zonal structure and of chemical heterogeneity of castings, and other matters of current interest. There are also discussions of the use of model testing and radioactive isotopes for studying solidification. No personalities are mentioned.

TABLE OF CONTENTS:

Preface

3

Gulyayev, B.B., Doctor of Technical Sciences, Professor.

Present State of Investigations of Metal-solidification
Processes

5

Card 2/8

CARSON RES

Solidification of Metals (Cont.) 1216 CASTINGS	
I. HEAT-TRANSFER PROCESSES IN THE SOLIDIFICATION OF CASTINGS	
Berg, P.P. Principles for Constructing Production Formulas 101	33
Girshovich, N.G., Doctor of Technical Sciences, Professor, and Yu.A. Mekhendzi, Doctor of Technical Sciences, Professor.	39
Veynik, A.I., Doctor of Technical Sciences, Professor. Investigation of Heat Phenomena in Metallic Molds and Their Effect	91
Gulyayev, B.B., Doctor of Technical Sciences, Professor; and O.N. Magnitskiy, Engineer. Investigation of the Effect of Alloy Composition on the Kinetics of the Solidification of Costings	108
Skvortsov, A.A., Candidate of Technical Sciences, Docent. On the Solution of the Problem of the Solidification of Metals Within a Temperature Range	124
card 3/8	
The second of the second second 1 to the second second 1 to the second s	

Solidification of Metals (Cont.) 1216	
Shapranov, I.A., Candidate of Technical Sciences; E.V. Petrova, Engineer; and S.A. Stepanov, Engineer. Solidification of Highstrength Iron Castings	161
Belousov, N.N., Candidate of Technical Sciences. Solidification of Castings of Nonferrous Alloys Under Application of Pressure	176
Lykov, A.V., Doctor of Technical Sciences, Professor. Kinetics of the Warming-up of Solid Bodies	215
Kolacheva, O.V., Engineer. Investigation of The Thermal Conditions of the Solidification of Castings in Shell Molds	231
Yegorenkov, I.P., Candidate of Technical Sciences. Investigation of the Process of Cooling Heavy Iron Castings in the Mold	243
II. PHYSICAL AND CHEMICAL PROCESSES IN METAL SOLIDIFICATION	
Khvorinov, N.I. Solidification and Crystallization of Metal	257
Card 4/8	

Solidification of Metals (Cont.)	1216
Fridlyander, I.N., Candidate of Technic tigation of the Effect of the Rate o the Structure and Properties of Alum	
Kamenetskaya, L.S., Candidate of Techni Effect of Addition Agents on the Cry Steel Ingot	cal Sciences. The stallization of the 299
Dukhin, A.I., Candidate of Technical Solventer, Candidate of Technical Science of Ingot Crystallization	310
Militsyn, K.N., Candidate of Technical General Problems of the Crystalliza of Castings	Sciences, Docent. tion and Solidification 314
Chertkov, G.V., Candidate of Technical of the Rate of Cooling of Iron Cast Brittle-Strength Characteristics of	200
Card 5/8	

		etals (Cont.)	1216	
Scienc Fac and	es; and I.Ya. ctors Determin l Structural Ho	ing the Development eterogeneity in Stee	y, Candidate of Technical of Technical Sciences. of Extra-axial Chemical el Ingots and Castings	338
		idate of Technical S Investigation of th eterogeneity in Stee	Sciences; and Yu.D. ne Process of Formation el Ingots and Castings	352
	III. IMPROVI	NG THE QUALITY OF PR	RODUCTS BY REGULATING	
	THE C	ONDITIONS OF SOLIDI	FICATION OF CASTINGS	
Scien So of	ces, Professor lidification D Steel Casting	ouring the Filling of	ayev, Doctor of Technical the Effect of Metal f the Mold on the Quality	374
Pr	nov, A.M., Car ocess of Steel Heavy Ingots	ndidate of Technical Solidification in	Sciences. Control of the the Mold in the Production	397
Cond	6/8			

Solidification of Metals (Cont.) 1216	
Chukhrov, M.V., Candidate of Technical Sciences. Investigation of the Process of Crystallization of Magnesium-alloy Ingots	413
Rabinovich, B.V., Candidate of Technical Sciences. Experimental Investigation of the Solidification of White-Iron Ingots and the Determination of the Dimensions of Side Risers	428
Korol'kov, P.M., Candidate of Technical Sciences. Effect of Alloy Composition on Shrinkage Phenomena and Crack Formation in the Solidification of Castings	446
Neymark, V.Ye., Candidate of Technical Sciences. Obtaining Cast Products by the Vacuum-Crystallization Method	465
Smirnova, K.N., Engineer. Production of Steel Blanks by Compression During the Crystallization Process	480
Medvedev, Ya.I., Engineer. Formation of Cold Shuts in Heavy Castings and Calculation of the Metal-pouring Rate	484
Card 7/8	

Solidification of Metals (Cont.) 1216	
Dubrovskiy, A.M., Engineer. Deformation of Sand Molds During Solidification and Cooling of Steel Castings	496
Arbuzov, B.A., Engineer. Requirements Which Must Be Met by Mold Materials and Ways of Improving the Quality of Light-alloy Castings	512
Resolution of the Conference on the Problem of Metal Solid- ification at the Institutes of Machine Engineering and Metallurgy of the Academy of Sciences of the USSR	529
AVAILABLE: Library of Congress	
GO/nah 2-24-59	
Card 8/8	

GULYAYEV, B.

AUTHOR:

Makel'skiy, M. F.

30-58-4-22/44

TITLE:

Research on Metal Crystallization

(Issledovaniya po kristallizatsii metallov)

Conference at the Institute for Machine Engineering

(Soveshchaniye v Institute mashinovedeniya)

PERIODICAL:

Vestnik Akademii Nauk SSSR, 1958,

Nr 4

pp. 104-105 (USSR)

ABSTRACT:

This conference on metal crystallization took place from January 28 - 31. It was the fourth conference organized by the Comission for Machine-Building Technology of the Institute for Machine Engineering of the AS USSR during the last years. Representatives of the academic and branch institutes, of plants and technical colleges, as well as foreign scientists took part in it. B. B. Gulyayev gave a survey on the present situation of crystallization research and of that of metal properties , as well as on the problems

in this field. In the majority of reports besides

theoretical research also suggestions for an improvement of the quality of metal casts of steel, cast iron and

Card 1/5

CIA-RDP86-00513R000617320011-0" APPROVED FOR RELEASE: 09/19/2001

Research on Metal Crystallization 30-58-4-22/44 Conference at the Institute for Machine Engineering

non-ferrous metals were dealt with. Further reports were:

- 1) N. N. Sirota on a general physical and mathematical theory of the formation and growth of crystals.
- 2) K. P. Bunin on the formation properties of graphite Yu. N. Taran separations in eutectic alloys.
- 3) B. Ya. Lyubov on analytical research results of the hardening process.
- 4) A. G. Spasskiy on essential factors exercizing an influence on the structure of the cast.
- 5) M. V. Mal'tsev on the direction of crystallization processes.
- 6) O. N. Magnitskiy on the effect of the composition of the alloy on the crystallization and B. B. Gulyayev the properties of casts.
- 7) I. L. Mirkin on the effect of concentration fluctuations on the crystallization of complicated alloys.
- 8) G. F. Balandin on the mathematical theory of cast iron crystallization.

Card 2/5

Research on Metal Crystallization 30-58-4-22/44 Conference at the Institute for Machine Engineering

- 9) D. S. Kamenetskaya on the results of experiments
 E. P. Rokhmanova on the crystallization kinetics
 Ye. E. Spektor of iron and its alloys.
 10) I. A. Shapranov on the rules of the development
 E. V. Petrova of the deficiency in carbon of cast iron.
- 11) B. S. Mil'man on the part played by the surface tension of the degassing process and of the desulfurization in cast iron crystallization.
- 12) Ya. N. Malinoch on the effect of inner-crystalline
 A. A. Zhukov silicon segregation on the structure
 of cast iron.
- 15) D. Chikl! (DDR) on graphite and cast iron crystallization.
- 14) I. V. Sali on research methods for alloy structures.
- 15) N. I. Khworinov (Czechoslovakia) on the formation of crystallization.

Card 3/5

Research on Metal Crystallization Conference at the Institute for Machine Engineering 30-₅8-4-22/44

- 16) G. P. Ivantsov on the conditions of the cooling regime of the block.
- 17) N. N. Guglin on a new method for the determination A. A. Novikova of mechanical properties of a metal in the case of a great temperature interval.
- 18) V. Ye. Neymark on the methods and research results on the effect of different transformers on the crust deformation and the hardening velocity of the block.
- 19) V. G. Gruzin on problems of the formation of P. I. Yamshanov primary structure in constructional N. P. Neverova steel.
- 20) I. I. Goryunov on the modification effect on the structure and on the physical and mechanical properties of high-alloyed steels.

Card 4/5

Research on Metal Crystallization Conference at the Institute for Machine Engineering 30-58-4-22/44

21) F. F. Khimushkin on the formation of the heterogeneity in heat-resistant alloys in crystallization and heat treatment.

22) N. L. Pokrovskiy on the crystallization properties
D. Ye. Ovsiyenko of various non-ferrous metal alloys.

23) N. N. Belousov
A. A. Dodonov

on research results on the
crystallization and the properties of
non-ferrous metal alloys under
pressure.

Reports were also delivered on the metal crystallization in welding, ultra-sonic treatment a. o. In the final conclusion suggestions for the introduction of a number of methods were accepted and the principal directions of further research in metal crystallization were outlined.

1. Metallic crystals—Theory 2. Metallurgy—USSR

Card 5/5

193 h. f. Bille Bellefelf fielesterne Ethios Entre thur de etcateure, et a france, etc. 1

sov/123-59-15-60**468**

Translation from: Referativnyy zhurnal. Mashinostroyeniye, 1959, Nr 15, p 223 (USSR)

AUTHORS:

Postnov, L.M., Gulyayev, B.B.

TITLE:

Investigations of the Effect of Metal Solidification During the Mold

Filling Process on the Quality of Steel Castings

PERIODICAL:

V sb.: Zatverdevaniye metallov. Moscow, Mashgiz, 1958, pp 374 - 396

ABSTRACT:

Owing to the heating effects of the flow of overheated metal the solidification of castings in the zones (Z) near the gate is taking place more slowly; even the smelting of the solid skin, forming at the beginning, might occur. These Z solidified late might even get isolated from the supply sources (gate systems, heads) and therefore develop into Z of the greatest shrinkage porosity. Investigations were carried out for a quantitative analysis of the mentioned phenomena as applied to plate castings of carbon steel. The rated formulae are derived and the results of the tests for the determination of the duration of the solidification process and the density of the castings in the Z near the gates are stated. Particularly the distribution of the density and \mathfrak{S}_b over the length of plates with dimensions of 1,100 · 325 mm and thicknesses of 10, 20, 30,

Card 1/3

sov/123-59-15-60468

Investigations of the Effect of Metal Solidification During the Mold Filling Process on the Quality of Steel Castings

and 50 mm, cast in vertical and horizontal positions, was determined. Besides, in these tests the temperature and speed of casting, the quantity of metal which was poured through the gates (for this the number of gates and the size of the heads were varied) and the relative layout of gate and heads were varied. The density was determined by X-raying and gravimetric analysis of cut-out templets. A decrease in density was always accompanied by a corresponding reduction of **6**. With horizontal casting the Z of porosity was more extensive than with vertical casting, e.g. for a cast plate of 30 mm thickness the porosity zone started at a distance of 60 - 80 mm from the gate and spread out over the length of the plate up to 200 - 300 mm. The contour of the porosity Z corresponds to the shape of the flow when flowing out under a submerged level (the Z expands in the shape of a fan in direction from the gate). A rise of the temperature of the metal and an increase in its quantity, poured through the gate, leads to a considerable reduction of the density of the casting in the Z near the gate. The effects of the casting speed and the thickness of the casting are slight. Based on the investigations, practical recommendations for avoiding the porosity in steel castings in the Z near the gate are

Card 2/3

sov/123-59-15-60468

Investigations of the Effect of Metal Solidification During the Mold Filling Process on the Quality of Steel Castings

given: casting in a vertical position, dispersed metal supply, adjustment of the heads above the gates (or at least at no greater distance than 2-3 times wall thickness), casting temperature as low as possible. 22 figures.

0.S.M.

Card 3/3

AUTHOR: Gulyayev, B.B. SOV/24-58-4-37/39

TITLE:

Conference on Crystallisation of Metals (Soveshchaniye po

kristallizatsii metallov)

PERIODICAL:

Izvestiya Akademii Nauk SSSR, Otdeleniye Tekhnicheskikh

Nauk, 1958, Nr 4, pp 153 - 155 (USSR)

ABSTRACT: This conference was held at the Institut mashinovedeniya AN SSSR (Institute of Mechanical Engineering of the Ac.Sc. USSR) on June 28-31, 1958. About 400 people participated and the participants included specialists in the fields of foundry, metallurgy, crystallography, physics, welding, heat, physical chemistry, mathematical physics and other related subjects. In addition to Soviet participants, foreign visitors included Professor D. Czikl (East Germany) and N.I. Chvorinov (Czechoslovakia). This conference on crystallisation of metals was the fourth conference relating to the general problem of the theory of foundry processes. The first, in 1950, was devoted to the hydrodynamics of molten metals; the second, 1956, was devoted to the solidification of metals; the third, in 1957, dealt with settling processes in castings. The 1958 conference

Cardl/10

SOV/24--58-4--37/39

er in die eine ein der der freiheit erwastengentemptengen utzeitziglicht untzeitzigkraufen greibt in die eine gibt bilde die besteht utzielne.

Conference on Crystallisation of Metal

completed the cycle of problems relating to the production of metal castings. 48 papers were read, which were extensively discussed. In his opening address Academician V.I. Dikushin characterised the state of the problems of crystallisation of metals, its importance from the point of view of foundry process and metallurgy; he outlined the taks of the conference and also gave a general review of the results of scientific investigations and production experience in the field of study of crystallisation of metals and improvement in the quality of castings from cast iron, steel and non-ferrous metals.

In his paper "Present State and Problems of Studying Crystallisation of Metals", B.B. Gulyayev analysed the existing use and processes of formation of the structure of castings and described concrete results of his investigations of the influence of speed of cooling and of inoculation on the structure and properties of cast metals.

Card 2/10

CIA-RDP86-00513R000617320011-0 "APPROVED FOR RELEASE: 09/19/2001

Conference on Crystallisation of Metals

SOV/24-58-4-37/39

General Problems of Crystallisation of Metals Member of the Ac.Sc. Belorussian SSR N.N. Sirota, in his paper "On the Mechanism of the Process of Crystallisation", proposed a general physico-mathematical theory on germination and the growth of crystals and described its application to problems of crystallisation of metals.

Corresponding Member of the Ac.Sc. Ukrainian SSR K.P. Bunin and Yu.N. Taran, in their paper "Eutectic Crystallisation of Grey Irons", considered the features of formation of graphite separations in eutectic alloys from the point of view of the general theory of crystallisation of iron. B. Ya. Lyubov, in his paper "Calculation of the Speed of Solidification of Metals in Large Volumes", proposed a synthesis of the molecular-kinetic and of the thermal theories of crystallisation of metallic castings. A.G. Spasskiy, in the paper "Fundamental Factors Influencing the Structure of Castings" and M.V. Mal'tsev in the paper "Methods of Improving the Quality of Cast Metal", described results of their investigations of crystallisation

Card3/10

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0"

 १ कि. को अस्ति विभिन्न देवा । स्थापन के अस्ति विभिन्न के अस्ति । स्थापन के अस्ति के अस्ति के अस्ति । अस्त । अस्ति । अ

Conference on Crystallisation of Metals SOV/2

SOV/24-58-4--37/39

of castings from various alloys and considered methods of controlling such processes. I.L. Mirkin dealt with the influence of fluctuations in the concentration on the formation of crystallisation nuclei and formation of crystals in complex alloys. G.P. Ivantsov gave a review of the present concepts on germination and the growth of crystals. O.N. Magnitskiy, A.A. Demidova and B.B. Gulyayev considered the influence of the speed of crystallisation and the composition of the alloys on the quantitative characteristics of the structure and the mechanical properties of castings of the systems iron-carbon and aluminium-silicon. D.S. Kamenetskaya, E.P. Rakhmanova and Ye.Z. Spektor dealt with the results of investigation of the kinetics of crystallisation of iron and its alloys. G.F. Balandin proposed a mathematical theory of formation of the structure of castings and applied it for elucidating the features of crystallisation of iron. Ya.V. Grechnyy dealt with the features of crystallisation of binary alloys of various types.

Card4/10

Conference on Crystallisation of Metals

SOV/24-58-4-37/39

Crystallisation of Cast Iron. I.A. Shapranov and E.V. Petrova, in their paper "Investigation of the Crystallisation of magnesium-inoculated iron", reported on experimental data relating to the conditions of solidification and the structure of castings made of magnesium-inoculated iron; they presented a theory of crystallisation of magnesium-inoculated iron. B.S. Mil'man, in his paper "Investigation of the Process of Formation of Spheroidal Graphite in Iron", considered the influence of various factors and characteristics of the metal on the formation of graphite inclusions. Professor D. Czikl (East Germany) presented a paper on crystallisation of graphite in cast iron, which was illustrated by extensive metallographical information. Ya.N. Malinochka and A. Zhukov dealt with the problem of intracrystalline liquation of silicon and its influence on the structural diagram of cast iron.
I.I. Khoroshev and I.Ye. Lev dealt with the mechanism of germination of centres of crystallisation of graphite in castings made of white iron and the influence of the speed of crystallisation on the distribution of alloying

Card5/10

Conference on Crystallisation of Metals

SOV/24--58--4-37/39

elements between the individual phases of iron-carbon alloys. I.V. Salli proposed a method of hardening of alloys from the liquid state using an extremely high speed of cooling; investigations relating to this method enabled conservation of saturated solutions of carbon in iron which correspond to the liquid state. E. Ya. Khrapkovskiy dealt with the investigation of crystallisation, the primary structure and the properties of quasi-eutectic grey iron. Crystallisation of Steel and Alloys with Special Properties. The following papers were read: V.I. Lapitskiy, N.I. Stupar, K.P. Rudachev, V.L. Olekseyenko, A.I. Marinov - "Certain Methods of Reducing Non-uniformities of Large Castings (up to 20 t) made of Rimming Steel"; V.K. Novitskiy, A.B. Mikul'chin and V.V. Blinov - "Influence of Internal Crystallisers on the Structure and Properties of Steel Ingots"; N.I. Chvorimov (Czechoslovakia) - "On the Crystallisation of Steel"; A.P. Pronov - "Crystallisation of Continuously Cast Ingot and Influence on it of the Properties of Card6/10 Liquid Steel"; L.I. Morozenskiy and O.D. Zigel: -

ं १२,७ ४ - विस्तु - रोप्तिमा सम्प्राध्यक्षिम् सम्पर्धनात्राक्षाम् सम्प्राधिक स्थापन स्थापन । स्थापन सम्पर्धन स

Conference on Crystallisation of Metals

Card7/10

SOV/24-58-4--37/39

"Influence of Movement of the Metal in the Liquid Core on the Crystallisation of Steel Ingots and Castings"; N.N. Guglin, A.A. Novikova and B.B. Gulyayev -"Crystallisation and Mechanical Properties of Steels at Elevated Temperatures"; V.Ye. Neymark - "Influence of Inoculation of the Crust and the Speed of Solidification of Ingots"; G.P. Ivantsov "Thermal Stresses and Deformation in the Crust of a Neverova Crystallising Ingot"; V.G. Gruzin and P.I. Yamshahov, dealt with problems of formation of the primary structure of structural steel and the influence on it of the temperature of pouring. The features of crystallisation of castings made of alloys with special properties and of austenitic steels were dealt with in the following papers: I.I. Goryunov - "Influence of Inoculation on the Structure and on the Physico-mechanical Properties of High-alloy Steels"; F.F. Khimushin, F.V. Aksenov, N.F. Lashko and B.Ya. Rodina - "Occurrence of Non-uniformities in Hightemperature alloys During Crystallisation and Heat Treatment" and "Experimental Investigation of the Process

Conference on Crystallisation of Metals SOV/24-58-4-37/39

of Crystallisation of Cast Blades Made of Refractory Alloys"; A.M. Yuferov considered the process of recrystallisation of steel. Crystallisation of Non-ferrous Metals. N.N. Belousov and A.A. Dodonov - in their paper "Investigation of the Crystallisation and the Properties of Non-ferrous Metals Under Conditions of Applying Pressure", presented results of experiments on producing castings which crystallise under pressure from all sides and piston pressure within a wide range of specific loads. The results of the investigation provide material for improving existing methods of applying pressure to influence the crystallisation of alloys. The influence of the conditions of crystallisation on the casting and mechanical properties of aluminium alleys, at normal and at elevated temperatures. were discussed in the papers of I.F. Kolobnev and A.Ye. Semenov. The results of investigations of the conditions of crystallisation of aluminium alloys during continuous casting were presented in the paper of Ye.D. Zakharov. N.L. Pokrovskiy and D.Ye. Ovsiyenko Card8/10 dealt with the features of crystallisation of various

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0"

Conference on Crystallisation of Metals

SOV/24-58-4-37/39

non-ferrous alloys and the physico-chemical phenomena accompanying this process.

Crystallisation of Metals in the Welding Bath. The following papers were read: B.A. Movchan - "Investigation of the Features of the Microscopic Chemical Non-uniformity in Alloys"; G.L. Petrov - "Crystallisation and Chemical Non-uniformity in Weld Joints"; M.Kh. Shorshorev and V.S. Sedykh - "Influence of Non-uniformities of Crystallisation in the Weld Bath on the Formation of Hot Cracks".

Crystallisation of Metals in an Ultrasonics Field.

The following papers were read: Member of the Ac.Sc.

Belorussian SSR N.N. Sirota, Ye.L. Lekhtblad and E.M. Smelyarenko - "Crystallisation of Metals and Alloys in an Ultrasonics Field"; I.I. Teumin - "Influence of Elastic Oscillations on the Processes of Crystallisation and the technological properties of Alloys"; L.L. Silin and A.A. Yerokhin - "Effect of Ultrasonics on Crystallising Metal in the Weld Bath".

Card9/10

"APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617320011-0 REFERENCE BUT A POST OF THE SERVICE

SOV/24-58-4-37/39

Conference on Crystallisation of Metals

In the resolutions, the results were evaluated in the field of crystallisation of metals, technological measures were recommended for introduction and the trends of further study of the problem were outlined. The Institute of Mechanical Engineering of the Ac.Sc.USSR was also entrusted with the organisation in 1959 of the fifth conference on the theory of casting processes, which should deal with problems of accuracy of castings.

11) D. Justo Felli Abiliolis Liber Mille Burkinstrube Lente-Mornova and America and America

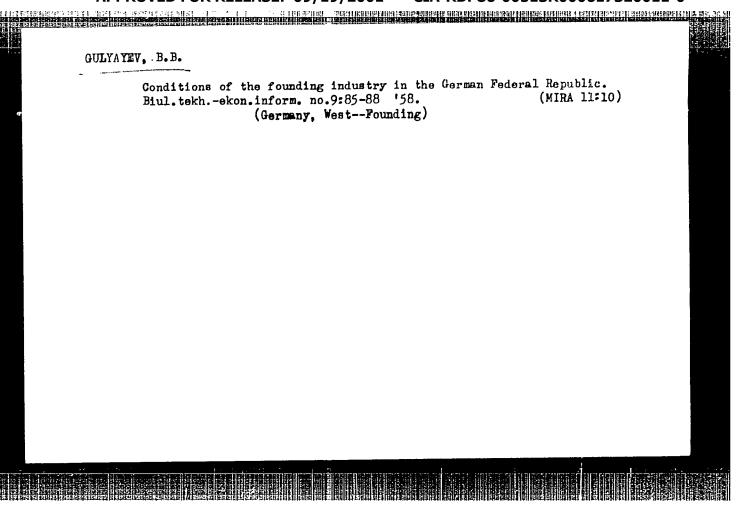
Card 10/10

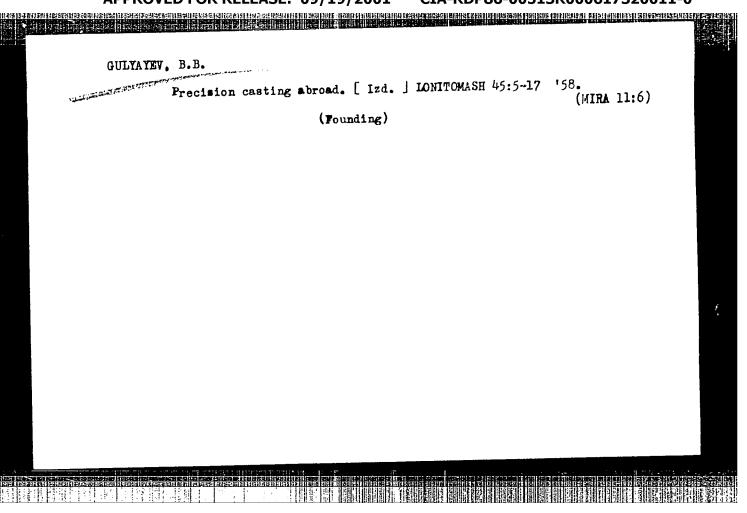
CIA-RDP86-00513R000617320011-0" APPROVED FOR RELEASE: 09/19/2001

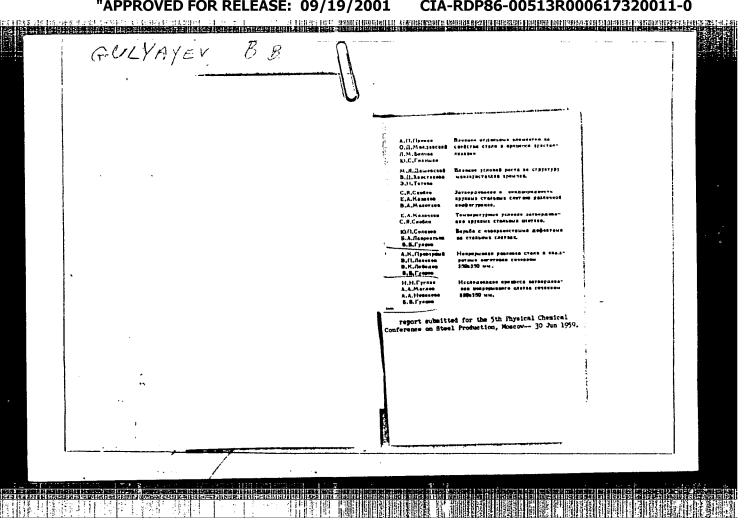
GULYAYEV, B.B., doktor tekhn.nauk, prof.; POPOV, N.V., inzh.

Investigating the state of sulfur in liquid steel. Izv. vys. ucheb.
zav.; chern.met. no.5:29-32 My '58. (MIRA 11:7)

1. Leningradskiy nauchno-issledovatel'skiy institut.
(Desulfuration) (Steel--Metallurgy)







CIA-RDP86-00513R000617320011-0" APPROVED FOR RELEASE: 09/19/2001